

CADOX M-50A

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product label name

Methyl ethyl ketone peroxide solution in aliphatic ester

Supplier

Akzo Nobel Polymer Chemicals LLC

525 West Van Buren Street

Chicago, IL 60607-3823

www.akzonobel.com/polymer

Emergency telephone transportation emergency CHEMTREC - USA: 1-800-424-9300 CANUTEC - CANADA: 1-613-996-6666

Intended use

Curing agent.

Date of last issue / Revision number

2008/10/21 / 1.04

Chemical family

peroxides

2. HAZARDS IDENTIFICATION

Emergency overview

DANGER!

ORGANIC PEROXIDE

HEAT OR CONTAMINATION MAY CAUSE HAZARDOUS DECOMPOSITION

COMBUSTIBLE LIQUID AND VAPOR

CAUSES EYE AND SKIN BURNS

MAY BE HARMFUL IF SWALLOWED

Peroxides and peroxide decomposition products are flammable and can ignite with explosive force if confined.

Appearance

colorless clear liquid with faint odor.

Health effects

Skin contact, eye contact and inhalation are the primary routes of exposure to this product.

Skin; Causes burns.

Eye; Causes burns. Causes injury to the cornea and eyelids. Risk of serious damage to eyes.

May be harmful if swallowed.

Carcinogenicity

Description	Applicable
IARC	no
NTP	no
OSHA	no
ACGIH	no

3. COMPOSITION/INFORMATION ON INGREDIENTS

Information on hazardous ingredients

Chemical description

Methyl ethyl ketone peroxide solution in aliphatic ester

Composition / information on ingredients

Product code 603191 Page 1 - 10



CADOX M-50A

Number	% w/w	CAS-number	Chemical name
1	30 - 35	001338-23-4	Methyl ethyl ketone peroxide
2	60 - 70	006846-50-0	2,2,4-Trimethyl-1,3-pentanediol diisobutanoate
3	1 - 3	007722-84-1	Hydrogen peroxide
4	1 - 2	000078-93-3	Methyl ethyl ketone
5	0.1 - 2	007732-18-5	Water

Other information

This material is classified as hazardous under OSHA regulations

4. FIRST AID MEASURES

Symptoms and effects

Harmful if swallowed. Causes burns. Causes injury to the cornea and eyelids. Risk of serious damage to eyes.

First aid

General

Call a physician immediately.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Oxygen may additionally be given, by trained personnel, if it is available. Get medical attention immediately.

Skin

Immediately start continuous flushing of skin with water for at least 15 minutes, while removing contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean or destroy contaminated shoes.

Eye

Immediately start continuous flushing of eyes with water for at least 15 minutes. If easy to do, contact lenses should be removed during the flushing, by trained personnel. Hold the eyelids apart during the flushing to ensure rinsing the entire surface of the eye and lids with water. Get medical attention immediately.

Ingestion

DO NOT induce vomiting. Get medical attention immediately by calling a physician or a poison control center. If victim is conscious and alert, give a cupful of water. Never give anything by mouth to an unconscious or convulsing person. If vomiting occurs, the patient should lie on their left side while vomiting to reduce the risk of aspiration.

Advice to physician

Persons with pre-existing skin, eye, or respiratory disease may be at increased risk from the irritant or allergic properties of this material.

This material is severely corrosive to the eyes and may cause delayed keratitis. The normally prescribed 15 minute eye irrigation after exposure may be difficult because of the severe pain. The prior installation of a topical ocular anesthetic is essential to facilitate a comprehensive ocular lavage. If swallowed, do not induce vomiting. Give patient plenty of water to drink. Ingestion of this corrosive material may result in severe ulceration, inflammation, and possible perforation of the upper alimentary tract, with hemorrhage and fluid loss. Aspiration of this material during induced emesis can result in severe lung injury. Contact a Poison Control Center for additional treatment information. Treat any additional effects symptomatically.

5. FIRE-FIGHTING MEASURES

Extinguishing media

waterspray, foam, sand, dry chemical powder, CO2.



CADOX M-50A

Unsuitable extinguishing media

halones.

Hazardous decomposition / combustion products

Carbon dioxide, Water, Acetic acid, Formic acid, Propanoic acid, Methyl ethyl ketone

Protective equipment

Firefighters must wear fire resistant protective equipment. Wear approved respirator and protective gloves.

Other information

Evacuate all non-essential personnel. Extinguish a small fire with powder or carbon dioxide then apply water to prevent re-ignition. Cool closed containers with water. Water used to extinguish a fire should not be allowed to enter the drainage system or water courses. After a fire, ventilate thoroughly the area and soak with water, clean the walls and metallic surfaces.

Fire and explosion hazard

CAUTION: reignition may occur. Decomposition under effect of heating. (See also Section Hazardous decomposition products). If involved in a fire, it will support combustion. Vapours may form explosive mixtures with air. In case of fire and/or explosion do not breathe fumes.

NFPA ratings	
Hazard classes	Rating
Health	3
Flammability	2
Reactivity	2
Other information	

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Do not breathe fumes/vapour. Avoid contact with skin and eyes. For personal protection see Section 8.

Environmental precautions

Do not allow to enter drains or water courses.

Methods for cleaning up

Stop leakage if possible. Eliminate all sources of ignition, and do not generate flames or sparks. Transfer remaining product from leaking container to a clean and suitable container. Cover the remainder with inert absorbent (e.g. vermiculite) for disposal. Keep contents moist. The waste should NOT be confined. Flush surroundings with large amounts of water and soap.

Other information

CAUTION: reignition may occur. Vapours are heavier than air and may spread along floors. Vapours may travel to a source of ignition and flash back. Evacuate personnel to safe area.

7. HANDLING AND STORAGE

Handling

Never weigh out in the storage room. When using do not eat, drink or smoke. Do not pipet by mouth. Do not breathe fumes/vapour. Handle in well ventilated areas. Eliminate all sources of ignition, and do not generate flames or sparks. Keep away from reducing agents (e.g. amines), acids, alkalies and heavy metal compounds (e.g. accelerators, driers, metal soaps). Keep product and emptied container away from heat and sources of ignition. Confinement must be avoided. Avoid contact with skin and eyes. Avoid Incompatible materials (See Section 10).

Fire and explosion prevention

Use explosion protected equipment. Keep away from sources of ignition - No smoking. Use non-sparking tools in area's where explosive vapor air mixtures may occur. Do not cut or weld on or near this container even when empty.



CADOX M-50A

Storage requirements

Store in accordance with local/national regulations. Keep away from food, drink and animal feedingstuffs. Store in a dry well ventilated place away from sources of heat and direct sunlight. Store separate from other chemicals. Keep only in the original container. Keep container upright to prevent leakage.

Storage

For maximum quality store below: 30 ℃.

Other information

It is recommended to use electrical equipment of temperature group T3. However, autoignition can never be excluded. Wash hands thoroughly after handling or contact. Keep working clothing separately and do not take them home.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ensure good ventilation and local exhaustion of the working area. Explosion proof ventilation recommended.

Personal protection

Respiratory

In case of insufficient ventilation wear suitable respiratory equipment (respirator with Filter A).

Hand

Wear suitable protective gloves of neoprene or synthetic rubber.

Eve

Wear eye/face protection.

Skin and body

Wear suitable protective clothing.

Other information

Emergency-shower and facilities for rinsing eyes must be accessible. Launder clothes before reuse.

Methyl ethyl ketone peroxide		
OSHA PEL/CEILING	5 mg/m³	
ACGIH TLV/CEILING	0.2 ppm	
NIOSH REL/CEILING	1.5 mg/m³	
Hydrogen peroxide		
OSHA TLV/TWA	1.4 mg/m³	
ACGIH TLV/TWA	1 ppm	
NIOSH REL/TWA	1.4 mg/m³	
NIOSH IDLH	75 ppm	
Methyl ethyl ketone		
OSHA TLV/TWA	590 mg/m³	
OSHA PEL/STEL	885 mg/m³	
ACGIH TLV/TWA	200 ppm	
ACGIH TLV/STEL	300 ppm	
NIOSH REL/TWA	590 mg/m ³	
NIOSH REL/STEL	885 mg/m³	
NIOSH IDLH	3000 ppm	

9. PHYSICAL AND CHEMICAL PROPERTIES

Product code 603191



CADOX M-50A

Appearance

liquid

Color

colorless clear

Odor

faint

Boiling point/range

not applicable (Decomposes)

Melting point/range

not determined

Flash point

Above the SADT value

Flammability

Decomposition products may be flammable.

Explosive properties

no

Oxidizing properties

not applicable

Vapour pressure

not determined

Density

approx. 1000 kg/m³ (20 ℃)

Bulk density

not applicable

Solubility in water

Partly miscible with water.

Solubility in other solvents

not determined

pH value

slightly acidic

Partition coefficient n-octanol/water

not determined

Relative vapour density (air=1)

not determined

Viscosity

not determined

Active oxygen content

8.8 - 9.0%

Peroxide content

30-35%

Autoignition temperature

Test method not applicable (See Section 7)

SADT

60 ℃. See also Section 10.

Explosion limits

Product code 603191

not applicable

10. STABILITY AND REACTIVITY



CADOX M-50A

Stability

SADT - (Self accelerating decomposition temperature) is the lowest temperature at which self accelerating decomposition may occur with a substance in the packaging as used in transport. A dangerous self-accelerating decomposition reaction and, under certain circumstances, explosion or fire can be caused by thermal decomposition at and above the following temperature: 60 $^{\circ}$ C. Contact with incompatible substances can cause decomposition at or below the SADT 60 $^{\circ}$ C.

Conditions to avoid

To maintain quality store in original closed container below: 30 ℃.

Confinement must be avoided

Incompatibles

Avoid contact with rust, iron and Copper. Contact with incompatible materials such as acids, alkalies, heavy metals and reducing agents will result in hazardous decomposition. Do not mix with peroxide accelerators. Use only Stainless steel 316, PP, polyethylene or glass-lined equipment.

Polymerization

Polymerization does not occur.

Hazardous decomposition products

Acetic acid, Formic acid, Propanoic acid, Methyl ethyl ketone

Other information

Emergency procedures will vary depending on conditions. The customer must have an emergency response plan in place. Contact Akzo Nobel for assistance with developing an emergency response plan.

11. TOXICOLOGICAL INFORMATION

No experimental toxicological data on the preparation as such available. The following data are applicable to the ingredient(s) listed below.

Methyl ethyl ketone peroxide, 40 % in Dimethyl phthalate

Acute toxicity

Oral LD50

rat:1017 mg/kg

Dermal LD50

rat:4000 mg/kg

Inhalation LC50

rat:17 mg/l; 4 hours exposure time

Irritation

Skin

Corrosive

Eye

Corrosive

Sensitization

Not sensitizing

Genotoxicity

Ames test: Not mutagenic

Methyl ethyl ketone

Acute toxicity

Oral LD50

Product code 603191

rat: 2737 mg/kg



CADOX M-50A

Dermal LD50

rabbit 6480 mg/kg

Inhalation LC50

rat 23.5000 mg/m³

Irritation

Skin

Moderately irritating

Eve

Moderately irritating

12. ECOLOGICAL INFORMATION

No experimental ecological data are available on the preparation as such. The following data are applicable to the ingredient(s) listed below.

Methyl ethyl ketone peroxide, 40 % in Dimethyl phthalate

Ecotoxicity

fish

Acute toxicity, 96h-LC50 = 44.2 mg/l. (Poecilia reticulata.)

bacteria

Activated sludge respiration inhibition test EC50 = 48.0 mg/l.

Fate

Degradation Biotic

Readily biodegradable (Closed bottle test).

Methyl ethyl ketone

Ecotoxicity

fish

Lepomis macrochirus: 96h-LC50: 3.22 g/l

Fate

Degradation Biotic

Readily biodegradable.

Other information

Naturally occuring substance

13. DISPOSAL CONSIDERATIONS

Product

Due to the high risk of contamination recycling/recovery is not recommended. Waste disposal in accordance with regulations (most probably controlled incineration).

Contaminated packaging

According to local regulations. Emptied container might retain product residues. Follow all warnings even after the container is emptied.

Other information

For further advice contact manufacturer.

14. TRANSPORT INFORMATION

Land transport

Product code 603191

Class

5.2



CADOX M-50A

TREM-Card or ERG number

NA ERG No.: 145

UN number

3105

Proper Shipping Name

Organic peroxide, type D, liquid (Methyl ethyl ketone peroxide, <=45%)

Other information

This product contains the following substance(s) which are environmentally hazardous per 49 CFR 172.101, Appendix A Methyl ethyl ketone peroxide (RQ=10 lbs), Methyl ethyl ketone (RQ=5000 lbs)

Required labels

Label(s); 5.2

Sea transport (IMO / IMDG-code)

Class

5.2

UN number

3105

EMS

F-J, S-R

Marine pollutant

no

Proper Shipping Name

Organic peroxide type D, liquid; (Methyl ethyl ketone peroxide (s))

Other information

Label(s); 5.2

Air transport (ICAO-TI / IATA-DGR)

UN number

3105

Class

5.2

Proper Shipping Name

Organic peroxide type D, liquid; (Methyl ethyl ketone peroxide (s))

Other information

Label(s); 5.2

15. REGULATORY INFORMATION

Product and or components listed below are subject of the following	
Methyl ethyl ketone peroxide	
CERCLA Hazardous Substance	yes (RQ = 10 LB)
Massachusetts Substance List	yes
New Jersey R-T-K Hazard. Sub.	yes



CADOX M-50A		
Penn. Hazardous Substance list	yes	
Toxic Subst. Cont. Act -listed	yes	
Non-Domestic Subst.List-Canada	no	
Domestic Substance List-Canada	yes	
California Hazardous Substances	yes	
Connecticut Hazardous Material Survey	yes	
Minnesota Hazardous Substance	yes	
New York Hazardous Substances	yes	
Rhode Island Hazardous Substances	yes	
2,2,4-Trimethyl-1,3-pentanediol diisobutanoate		
Toxic Subst. Cont. Act -listed	yes	
Non-Domestic Subst.List-Canada	no	
Domestic Substance List-Canada	yes	
Hydrogen peroxide		
IARC Carcinogens-Grps. 1,2A,2B		
Massachusetts Substance List	yes	
New Jersey R-T-K Hazard. Sub.	yes	
Penn. Hazardous Substance list	yes	
SARA Title III, Section 302	yes	
Toxic Subst. Cont. Act -listed	yes	
Non-Domestic Subst.List-Canada	no	
Domestic Substance List-Canada	yes	
California Hazardous Substances	yes	
Connecticut Hazardous Material Survey	yes	
Illinois Toxic Substances Disclosure to Es	yes	
Louisiana RTK Reporting	yes	
Minnesota Hazardous Substance	yes	
New York Hazardous Substances	yes	
Rhode Island Hazardous Substances	yes	
Methyl ethyl ketone		
CERCLA Hazardous Substance	yes (RQ = 5000 LB)	
Massachusetts Substance List	yes	
New Jersey R-T-K Hazard. Sub.	yes	
Penn. Hazardous Substance list	yes	
Toxic Subst. Cont. Act -listed	yes	
Non-Domestic Subst.List-Canada	no	
Domestic Substance List-Canada	yes	
California Hazardous Substances	yes	
Connecticut Hazardous Material Survey	yes	
Illinois Toxic Substances Disclosure to Es	yes	
Minnesota Hazardous Substance	yes	
New York Hazardous Substances	yes	
Rhode Island Hazardous Substances	yes	



CADOX M-50A

Hazard classes		
Description	Applicable	
EPA Immediate health	yes	
EPA Delayed health	no	
EPA Fire	yes	
EPA Pressure	no	
EPA Reactive	yes	
EHS Material	yes	
Hazard Rating Source	HMIS	
HMIS Health	3	
HMIS Flammability	2	
HMIS Reactivity	2	
WHMIS Hazard classes	B-3,C,D-2B,E,F	











Other regulatory information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.

16. OTHER INFORMATION

History

Other information

CADOX: This is a registered trademark of Akzo Nobel Chemicals BV or any of its affiliated companies in one or more territories in the world.

Date of printing/ pdf file generated

2008/11/24

Revision

1.04

Composed by

J.W. Wessels - Regulatory Affairs - Europe.

N. Shoshenskiy, Regulatory Affairs - North America.

Changes were made in section

3 - Composition / information on ingredients

The information in this material safety data sheet should be provided to all who will use, handle, store, transport or otherwise be exposed to this product. All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable as of the date of publication. However, no warranty is made as to the accuracy of and/or sufficiency of such information and/or suggestions as to the merchantability or fitness of the product for any particular purpose, or that any suggested use will not infringe any patent. Nothing in here shall be construed as granting or extending any license under any patent. Buyer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes, including mixing with other products. The information contained herein supersedes all previously issued bulletins on the subject matter covered. If the date on this document is more than three years old, call to make certain that this sheet is current.